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## COMPLETE SPECIFICATION

## Improvements in Level Instruments

We, GÜNTHER KAMMER, of 218 Kaiser-wertherstrasse, Düsseldorf, Germany, and Otto Sauer, of 34 Simrockstrasse, Düsseldorf, Germany, both German citizens, do 5 hereby declare the nature of this invention, for which we pray that a patent may be granted to us, and the method by which it is performed to be particularly described in and by the following statement:—

10 The invention relates to level instruments of bar form of known construction comprising level indicators and scales. The level indicators in those cases are accommodated inside the level instruments but so as to be visible

form, the level instrument comprises a wooden bar which is formed with recesses for accommodating the indicating device. Temperature influences and the employment 20 of insufficiently pretreated wood may easily produce inaccuracies which impair the usefulness of the level instrument or make it quite useless. With the employment of solid bodies with built-in level indicators, the housing of 25 adjustable level indicators is extremely difficult, so that, in practice, it has been

adjustable level indicators in the case of level instruments of the construction in question.

30 The invention, which relates more particularly to a level instrument with level indicators and sighting devices arranged therein, obviates the aforesaid disadvantage by virtue of the fact that the body of the instrument 35 consists of drawn or pressed tubing of

necessary to do without employing the known

rectangular cross-section. Advantageously, the material employed for the tube is metal, especially aluminium or an aluminium alloy. Thus, ordinary commercial tubes can be 40 employed for the production of level instruments, in contradistinction to the general references, to be found here and there in

patent literature, to the fact that the basic body of the level instrument may also be 45 made of iron, by which is meant iron plates that are joined together. The rectangular tubes, which are insensitive to mechanical and, especially, to thermal influences, render the new level instrument especially certain in operation.

The level indicators housed in the body of the instrument are advantageously adjustable from the outside.

The new level instrument is illustrated in the accompanying drawings, of which Fig. 1 is a perspective representation;

Fig. 2 illustrates the sighting device; and Fig. 3 shows the adjustable fitting of a level indicator in section.

The basic body of a water level instrument 60 according to the invention, which consists of a square tube, can be seen distinctly in Fig. 1; in it there is accommodated the level indicator 1 which can be regulated by rotating set-screws 2. These screws 2 are 65 screwed into the frame 4 of the level indicator. with the interposition of helical springs 3. The latter serve as distance pieces which keep the frame 4 firmly pressed to the screw-thread and thus keep the level indicator mounted 70 in a shock-free manner. 5 denotes openings in the walls of the tube which render possible the observation of the movement of the level indicator. Corresponding openings for the vertical level indicator 6 are denoted by 7.75 The possibility of inserting these two level indicators is indicated in the drawings. The level indicator 6 is located in an insertion member which is fixed in its position of use by screws which are screwed in from the 80 outside. The sighting members, for the level indicators, are denoted by 11 and 8. The reference numerals 11 indicate sighting pins and the reference numeral 8 indicates a reflecting mirror with which apertures 9 and 85 12 are associated. 9 represents the viewing aperture. These apertures are closable by means of swingable shutters 10 and 13.

Whilst the term water level instruments, i.e., an instrument with liquid levels, has 90 hereinbefore been used, bar instruments, in which, instead of liquid levels, mechanically operating indicators are provided, are to be understood as coming within the scope of the invention.

What we claim is:

 A level instrument with level indicators and sighting devices arranged therein, characterised by the feature that the budy of the instrument consists of drawn or pressed tubing of rectangular cross-section.

2. A level instrument according to claim 1,

A level instrument according to claim 1,
 wherein the tubing is made of aluminium or

one of its alloys.

8. A level instrument according to claim 1 or 2, which is provided with two level indicators for horizontal and vertical measure-10 ment respectively, wherein the level indicators lie in frames which are fixed inside the hollow body and are adjustable from the outside.

4. A level instrument according to claim 8, characterised by resilient distance pieces 15 between the frames and the wall of the body.

5. A level instrument, constructed substantially as hereinbefore described with reference to and as illustrated by the accompanying drawings.

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